

Fig. 1a

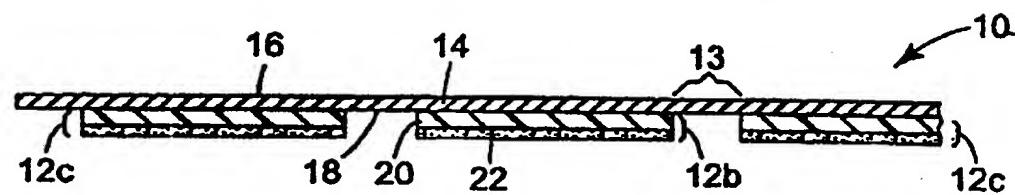


Fig. 1b

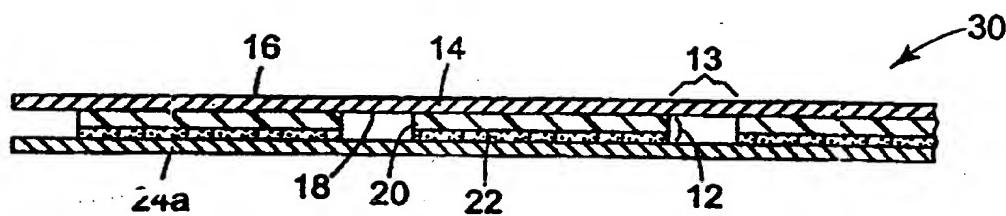


Fig. 2a

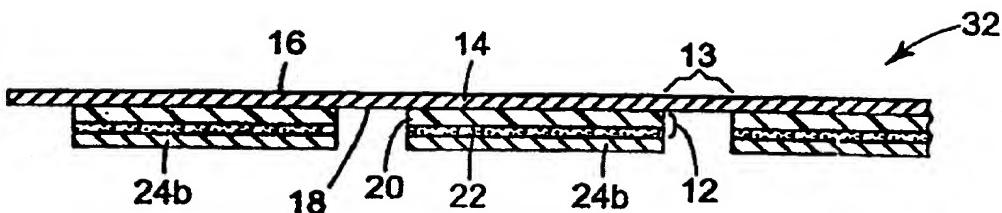


Fig. 2b

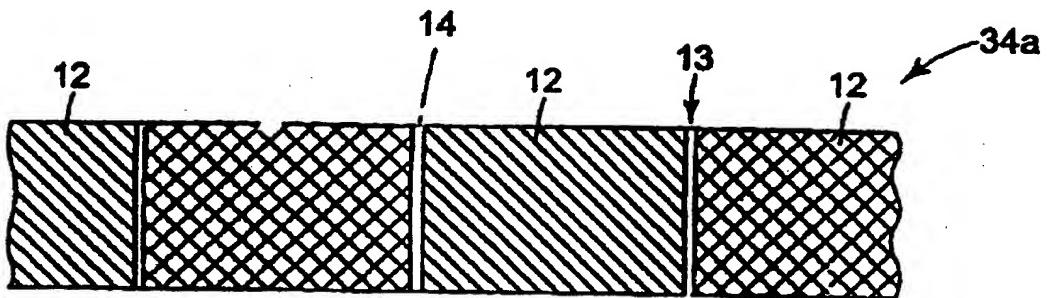


Fig. 3a

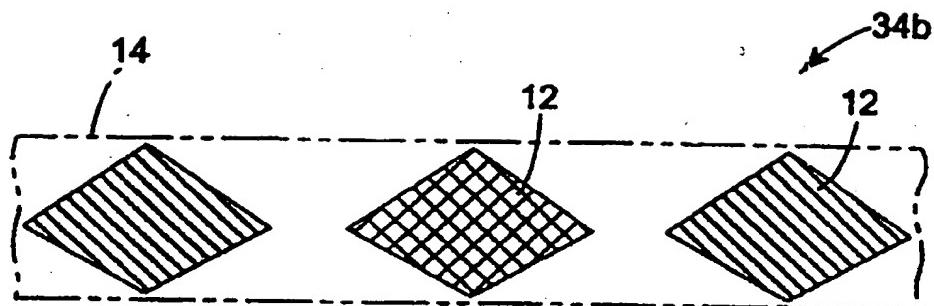


Fig. 3b

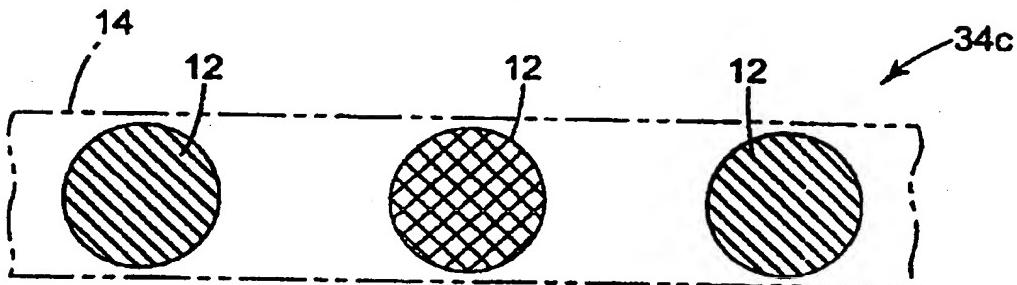


Fig. 3c

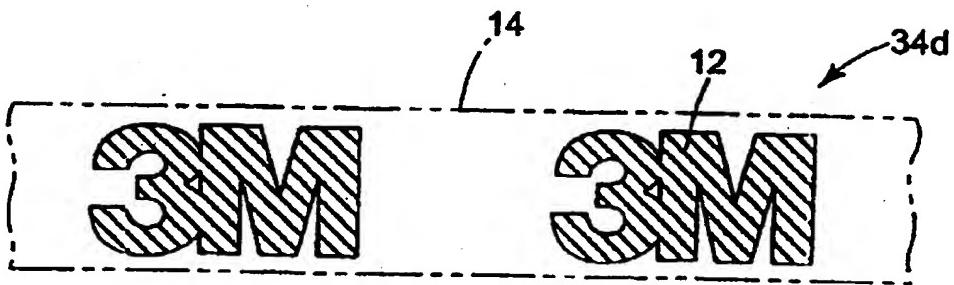


Fig. 3d

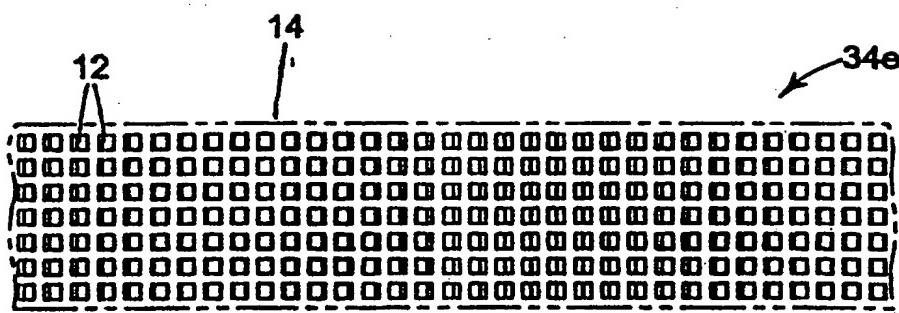


Fig. 3e

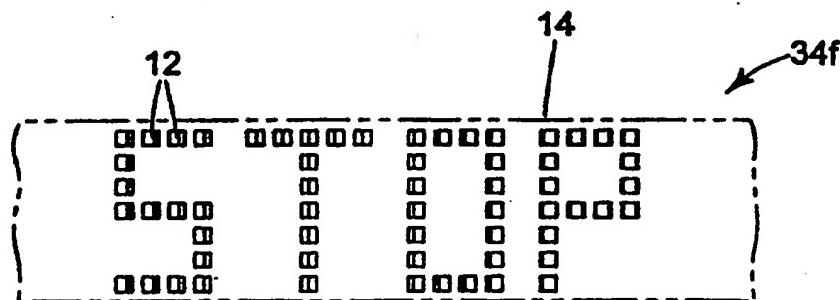


Fig. 3f

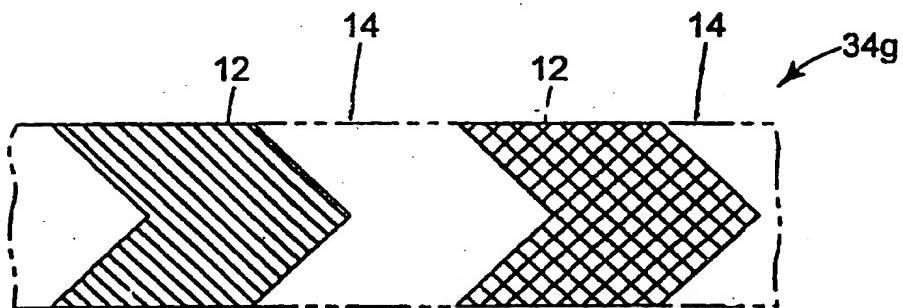


Fig. 3g

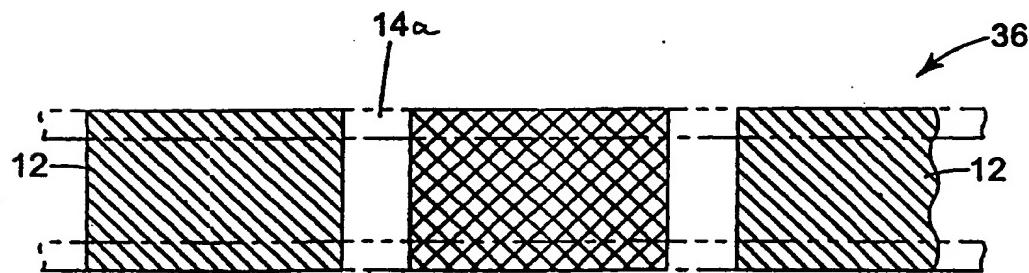


Fig. 4

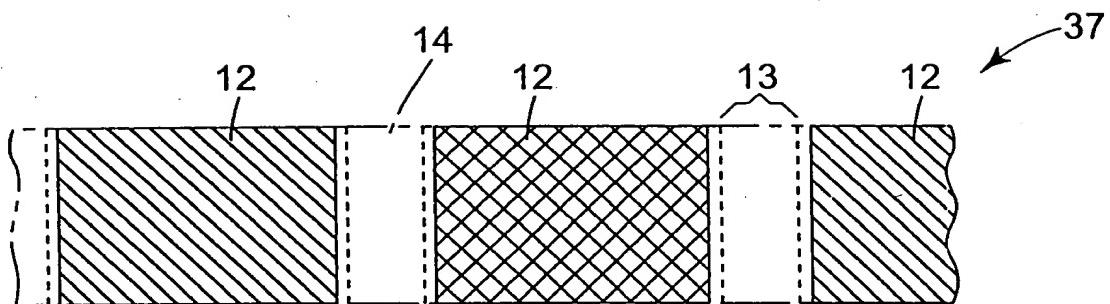


Fig. 5a

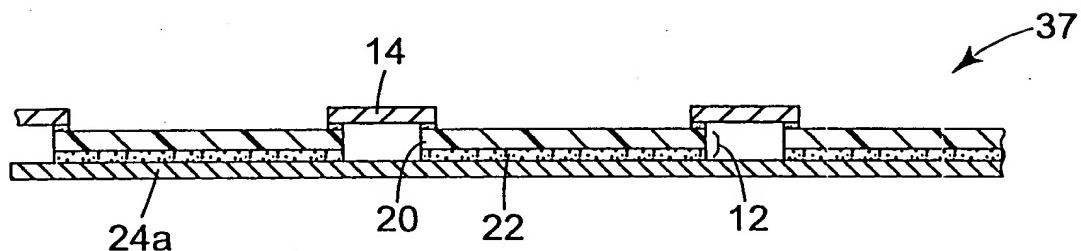


Fig. 5b

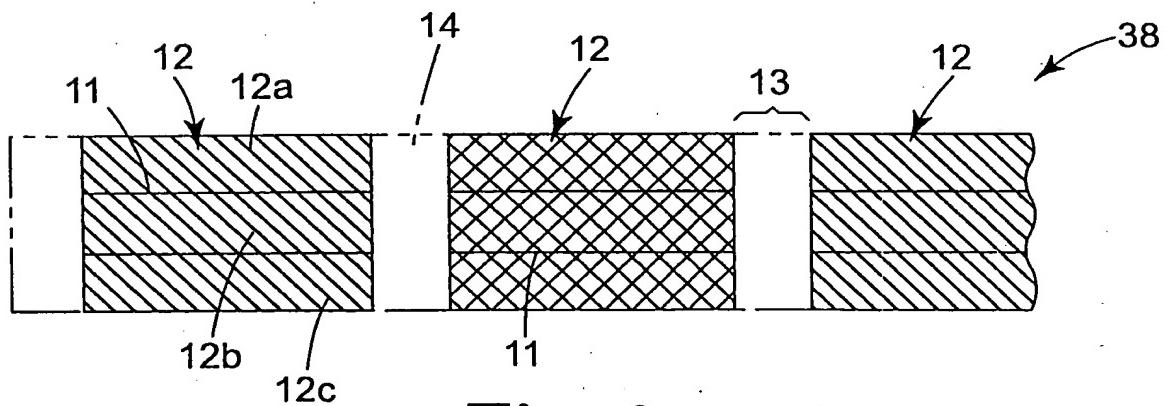


Fig. 6

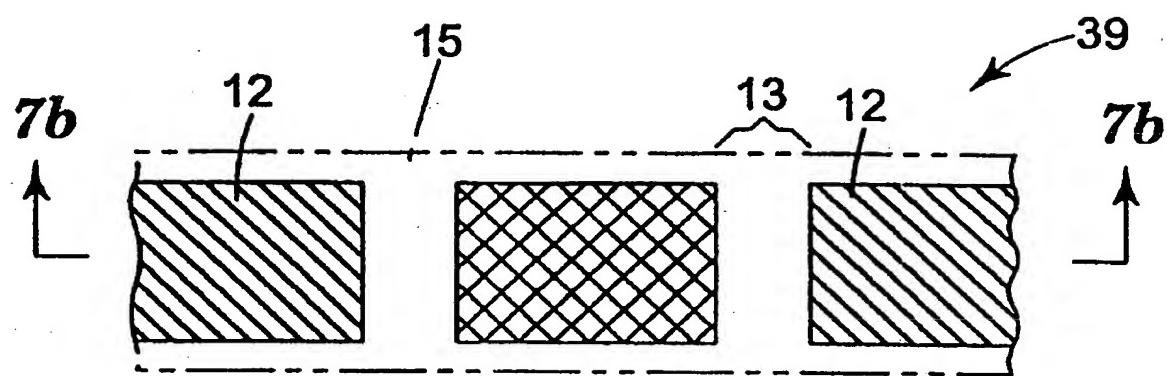


Fig. 7a

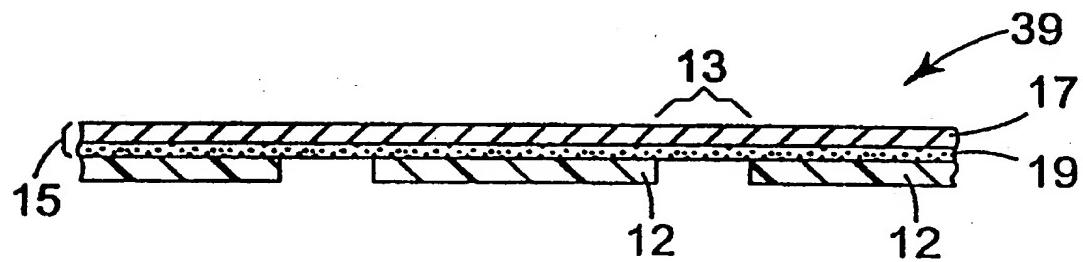


Fig. 7b

Fig. 8a

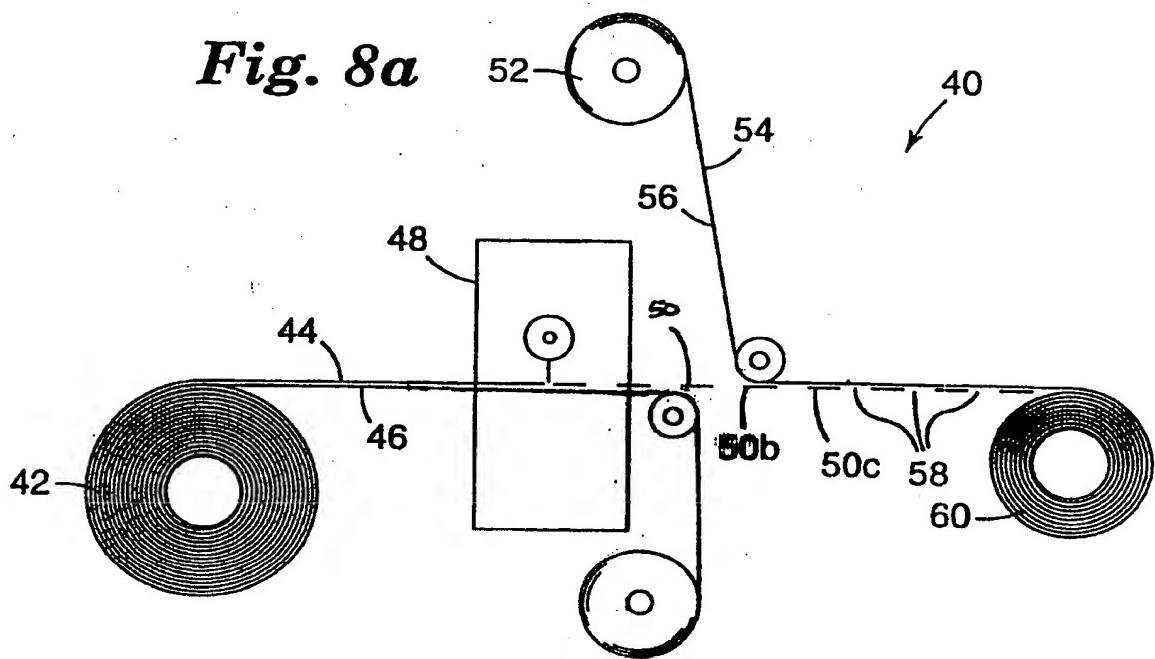
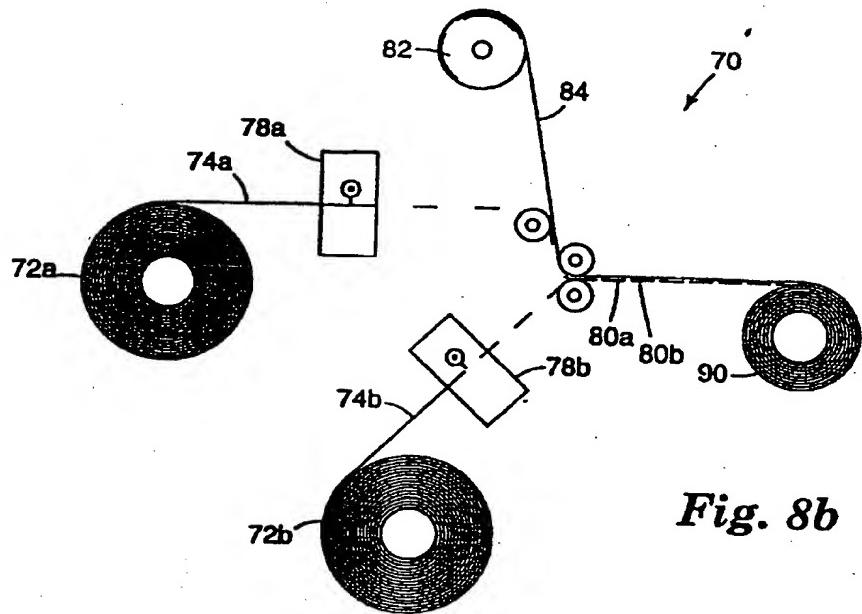
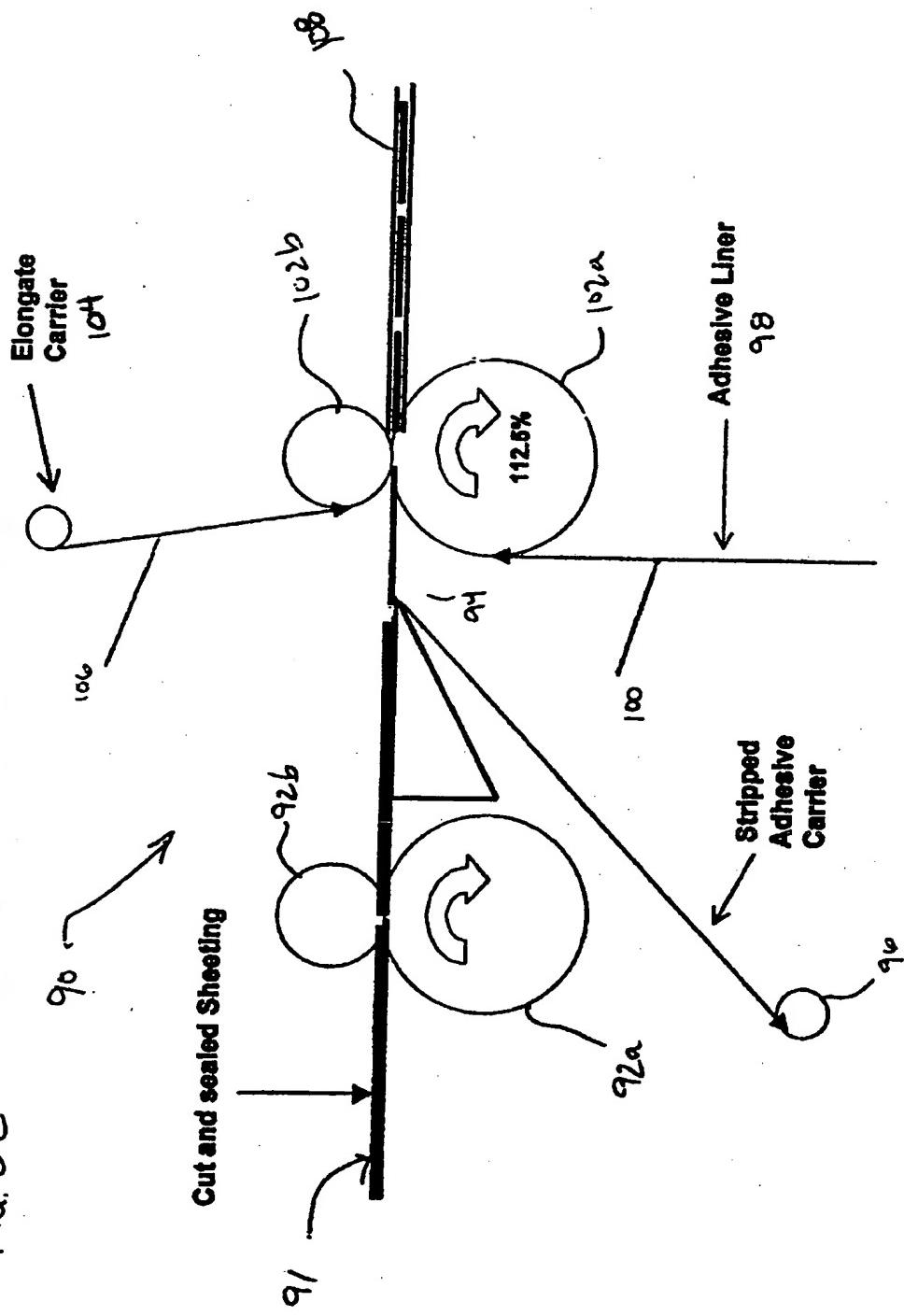


Fig. 8b



Segmenting Diagram

Fig. 8 c



Segmenting Diagram

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Fig.

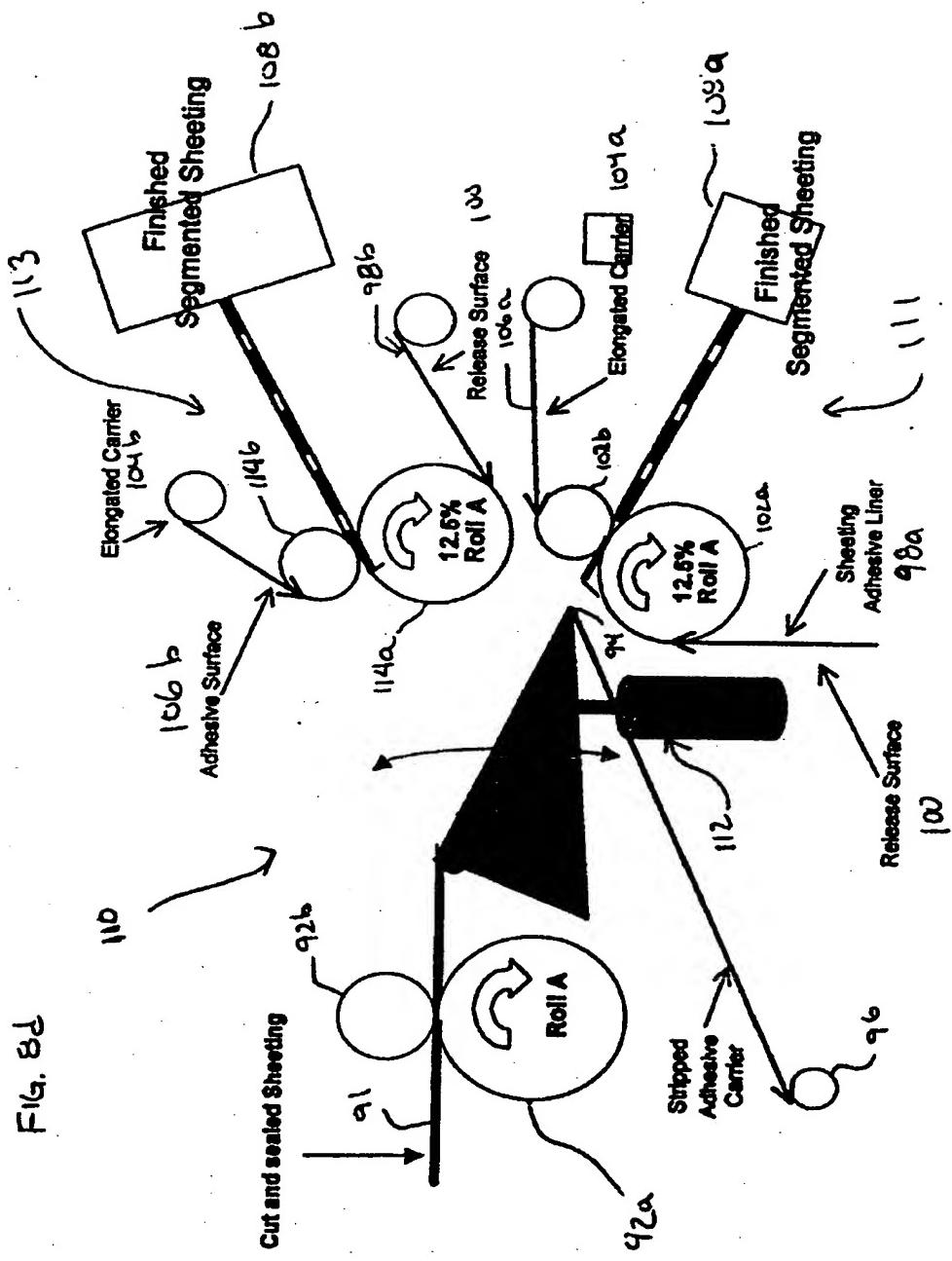


Fig. 8e

Perforating between Segments

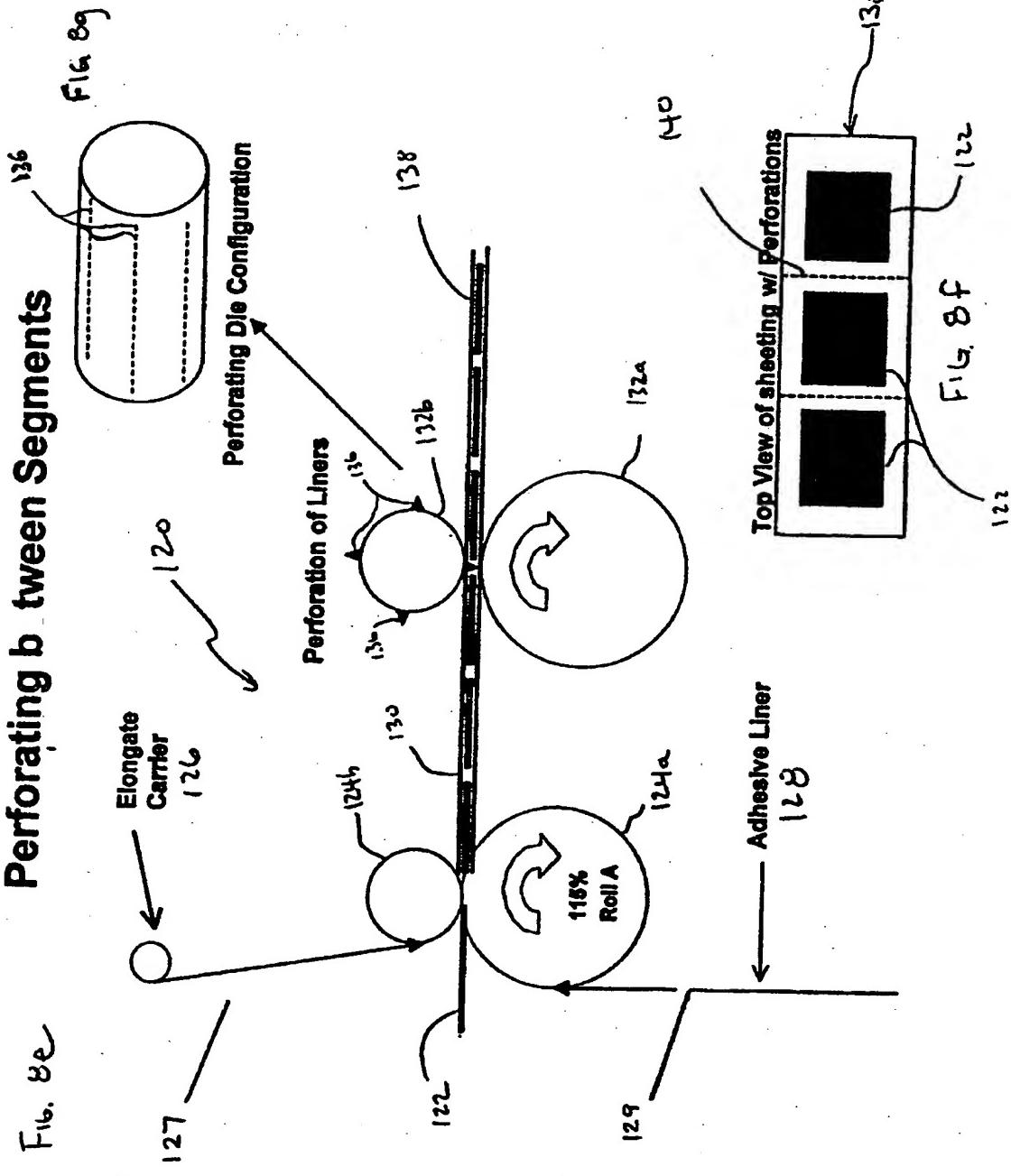
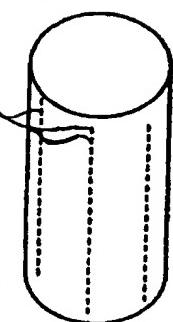


Fig. 8g



Perforating Die Configuration

Perforation of Liners

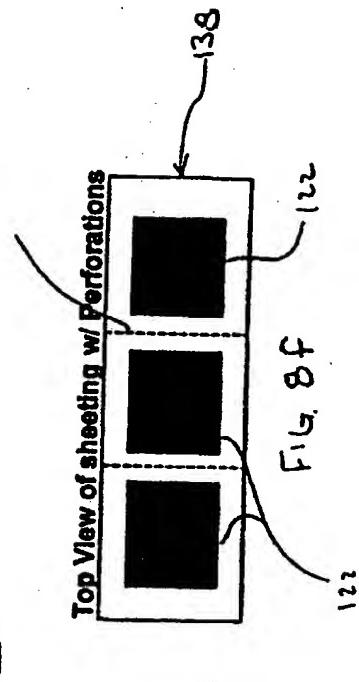
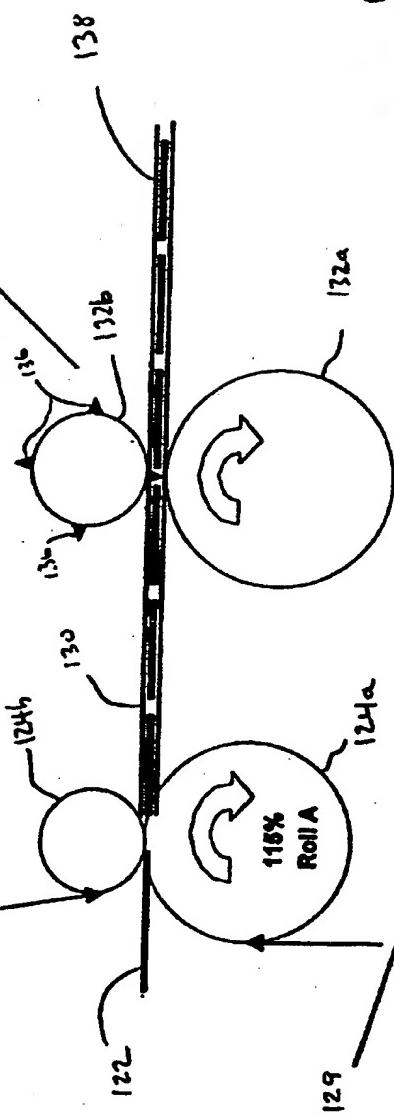


Fig. 8f

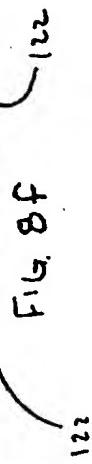
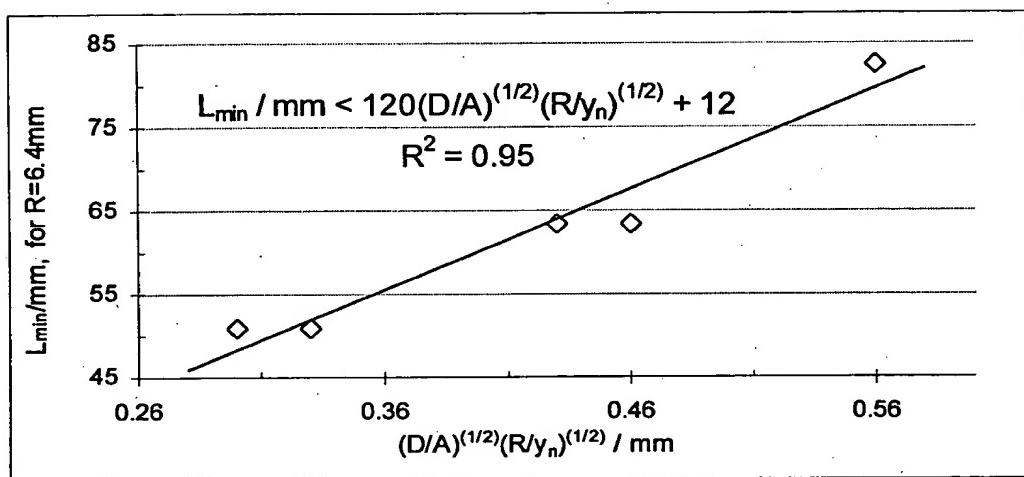


Fig. 8g

Fig. 9



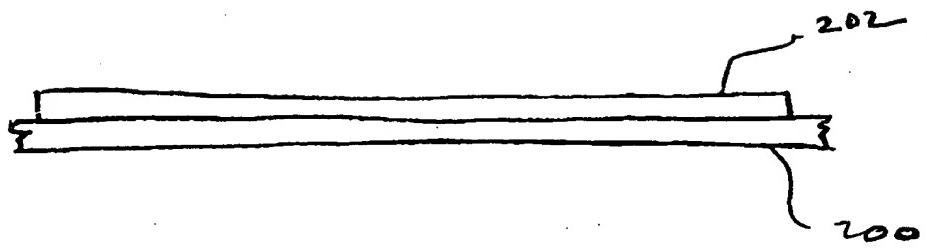


FIG. 10A

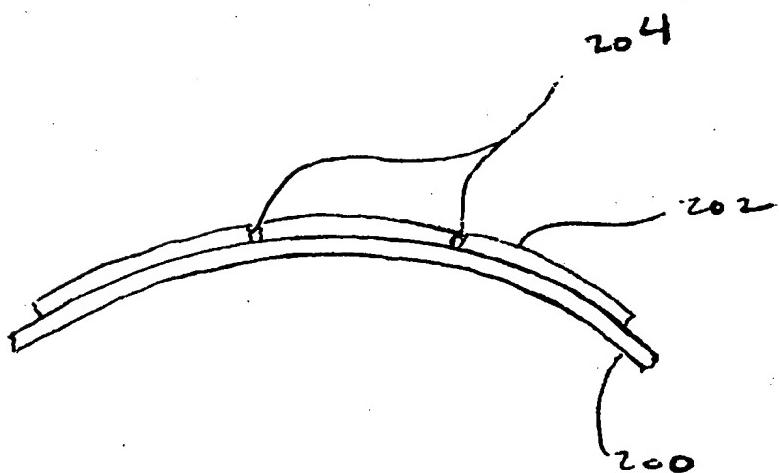


FIG. 10B

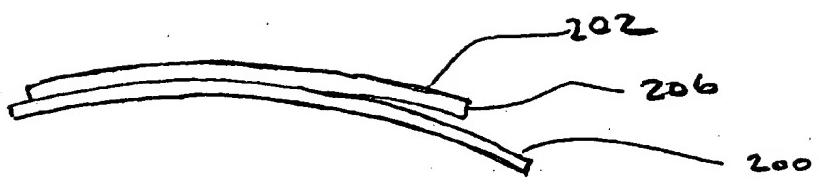


FIG. 11

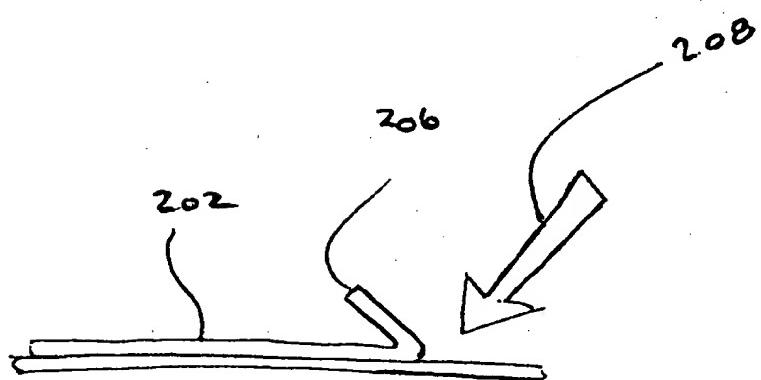


FIG. 12

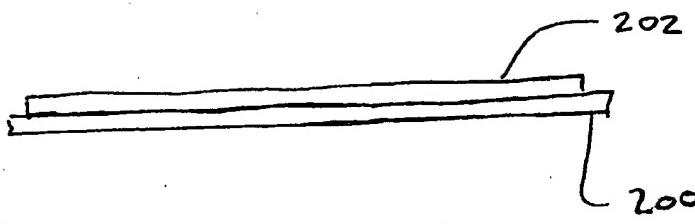


FIG. 13A

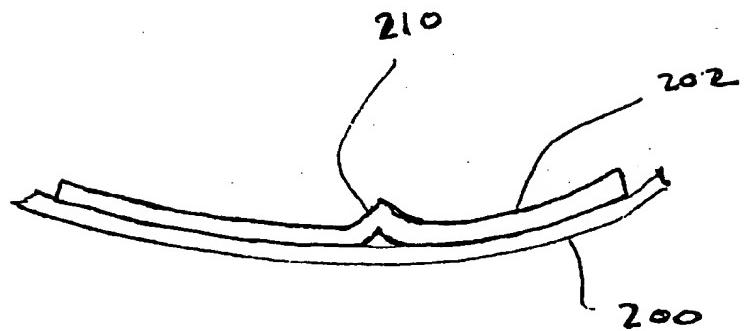


FIG. 13B